

INDUSTRIAL POWER

# METAL CUTTING PUNCHING & SHEARING

Bitler introduces industrial-grade Metal Cutting Punching & Shearing Machines designed for exceptional precision, strength, and stability. Engineered for superior performance across various metal materials, these machines deliver clean, consistent results. A premium solution for industries requiring high efficiency, professional processing quality, and reliable long-term productivity.



Strong  
Power



High  
Precision



Stable  
Performance



Durable  
Structure





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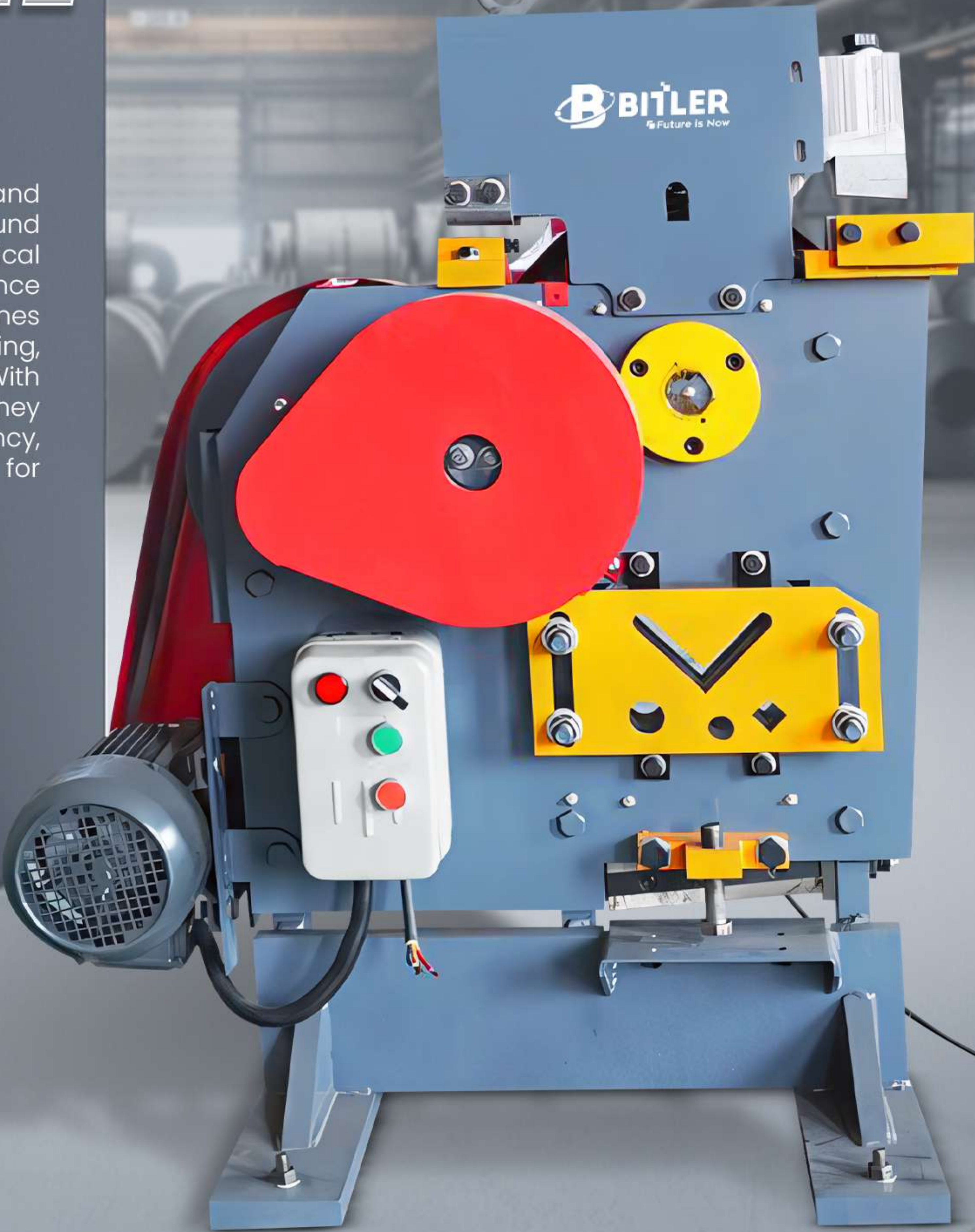
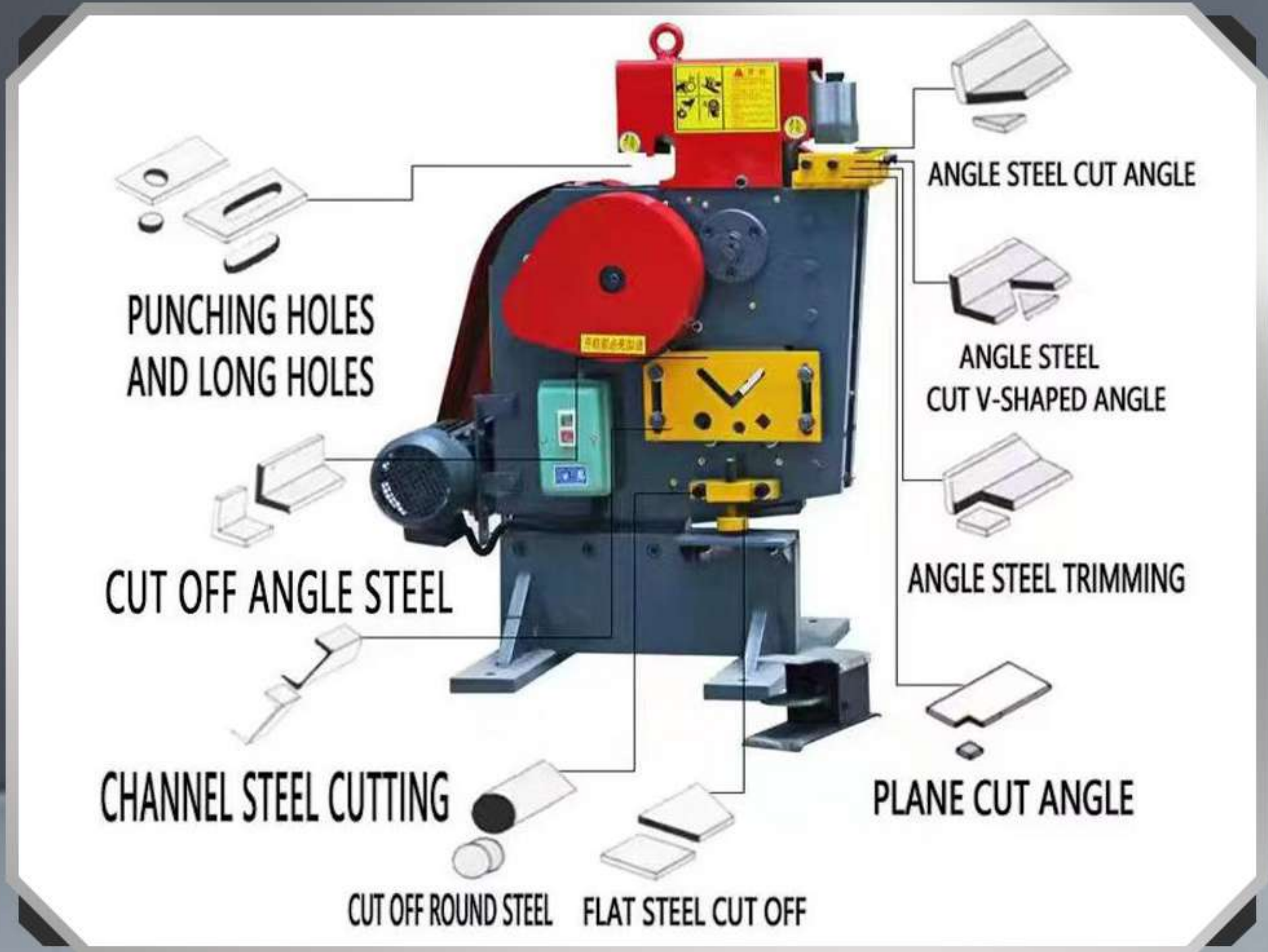
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MULTI FUNCTION  
PUNCHING AND  
SHEARING MACHINE

TYPE **BL32-8B**

These metal cutting and shearing machines are designed for versatile and precise processing of various steel materials, including flat steel, round steel, angle steel, and grooved steel. Built with a strong mechanical structure and high shearing force, they deliver stable cutting performance with consistent stroke speed and excellent accuracy. The machines integrate multiple functions such as cutting, punching, and shearing, making them suitable for workshops and industrial production lines. With powerful motors, durable components, and customizable molds, they ensure reliable operation for heavy-duty fabrication tasks. Their efficiency, stability, and wide processing range make them an ideal choice for modern metalworking industries.



Strong  
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SPECIFICATION

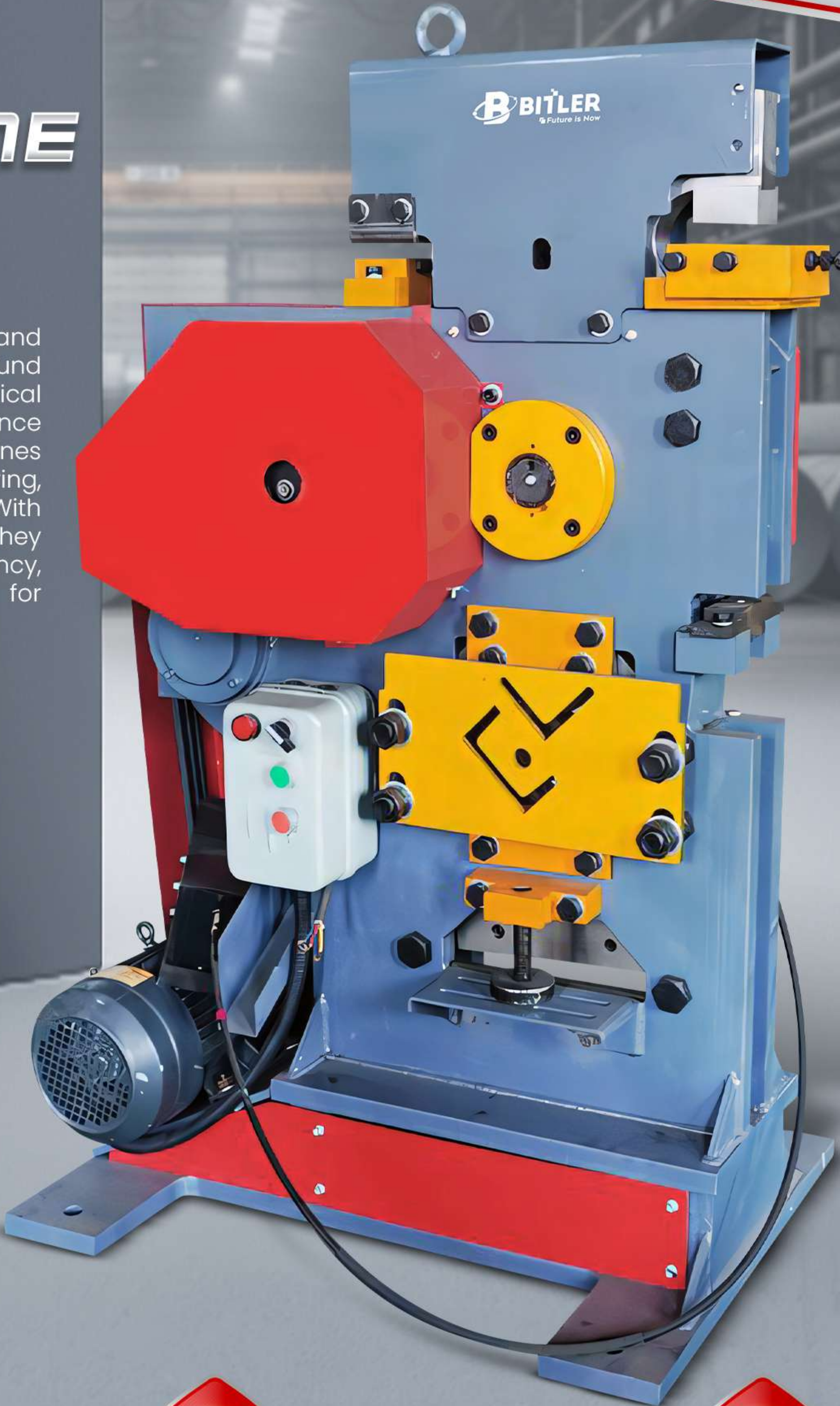
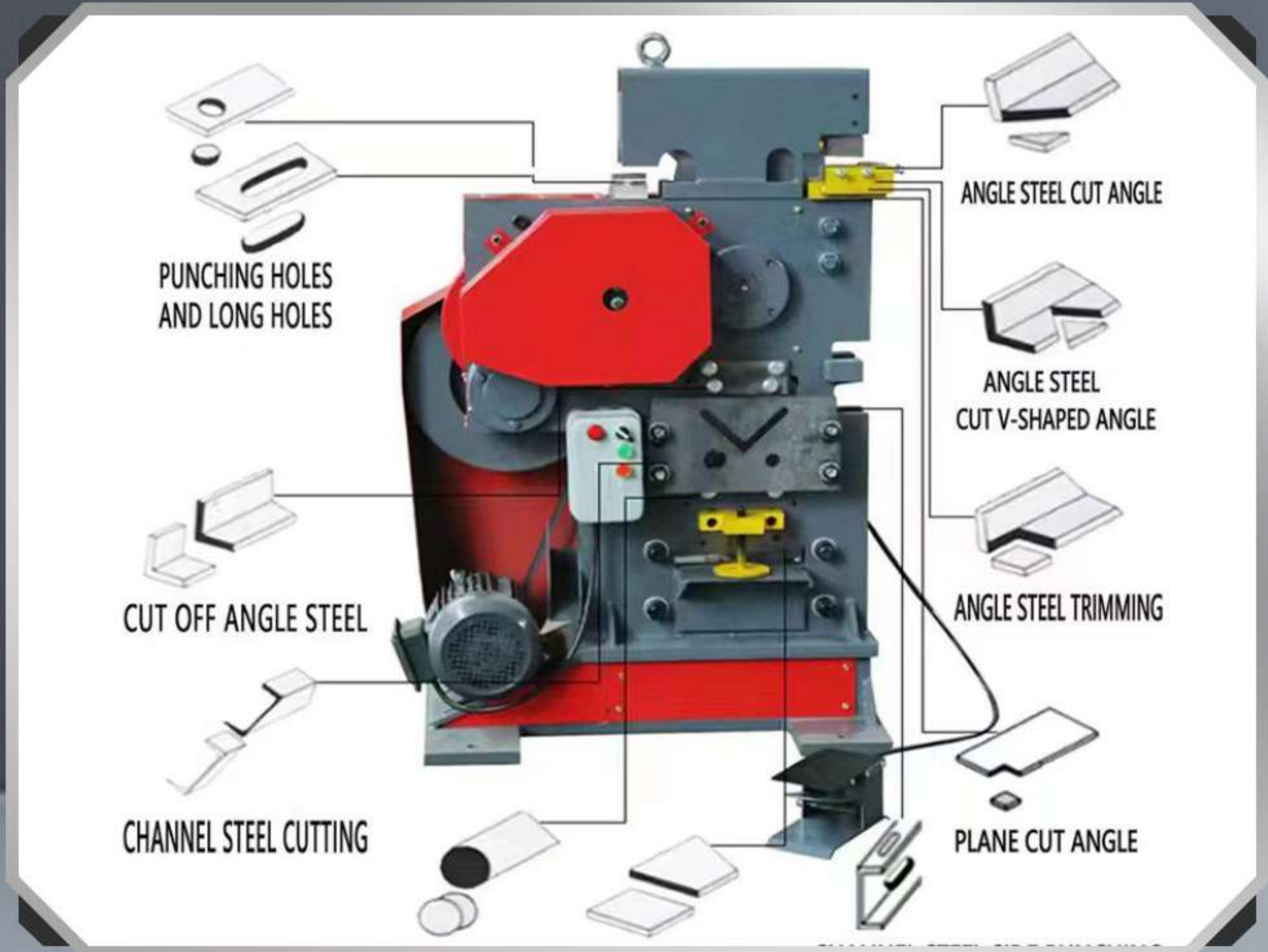
Weight	500 kg
Machine Model	BL32-8B
Flat Steel Cut Off	200 x 8 mm
Shearing Force	360 KN
Punching Hole	22/22 x 30 mm
Tool Stroke	27 mm
Angled Steel	75 x 75 x 8 mm
Cut Off Round Steel	30 mm
Total Power	2.2 KW
Cut Grooved Steel	8#
Voltage	200V/230V/380V/415V
Number Of Tool Stroke	30 TIMES/MIN
External Dimensions	900 x 600 x 1100 mm



MULTI FUNCTION  
PUNCHING AND  
SHEARING MACHINE

TYPE **BL32-10B**

These metal cutting and shearing machines are designed for versatile and precise processing of various steel materials, including flat steel, round steel, angle steel, and grooved steel. Built with a strong mechanical structure and high shearing force, they deliver stable cutting performance with consistent stroke speed and excellent accuracy. The machines integrate multiple functions such as cutting, punching, and shearing, making them suitable for workshops and industrial production lines. With powerful motors, durable components, and customizable molds, they ensure reliable operation for heavy-duty fabrication tasks. Their efficiency, stability, and wide processing range make them an ideal choice for modern metalworking industries.



Strong  
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SPECIFICATION

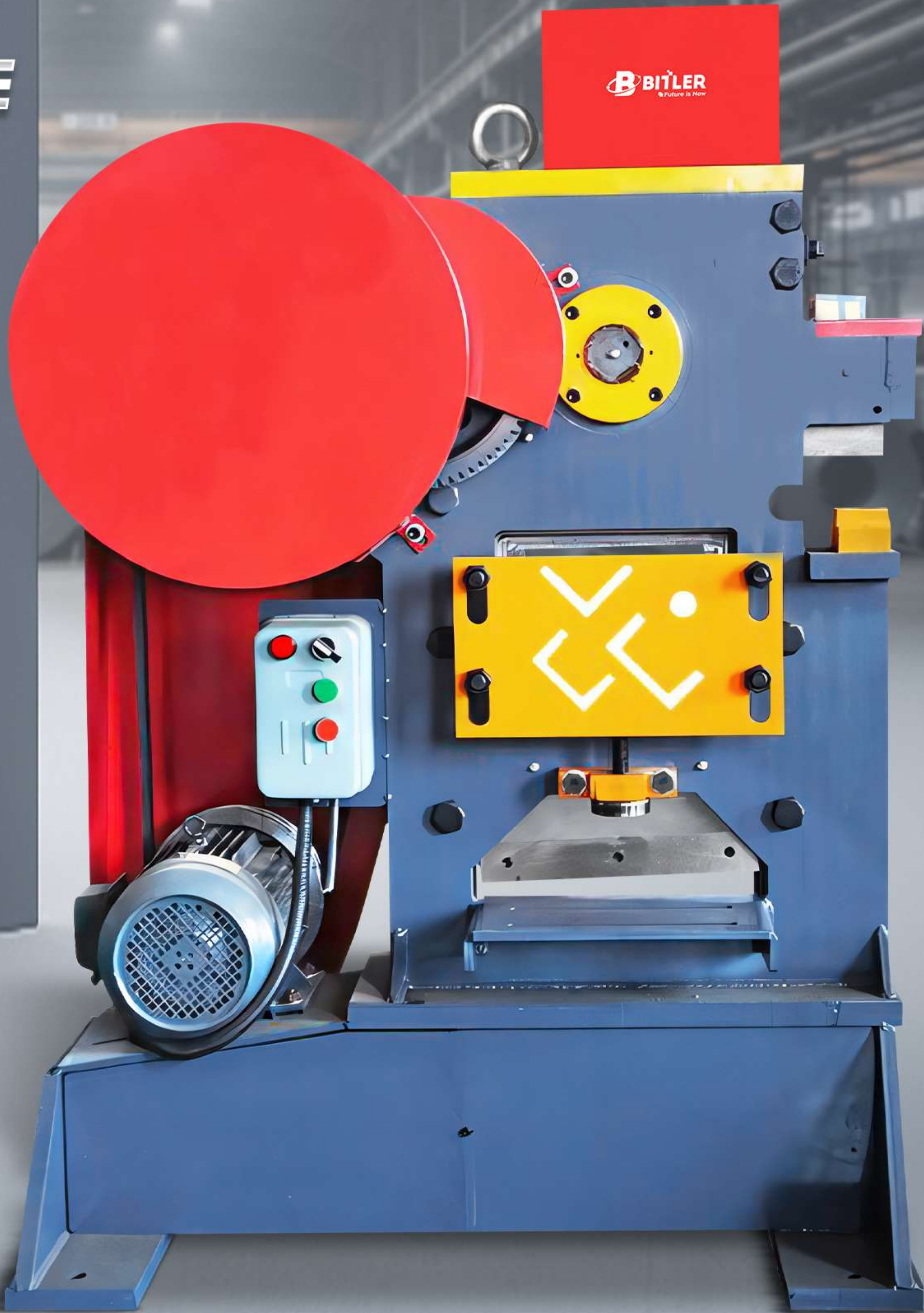
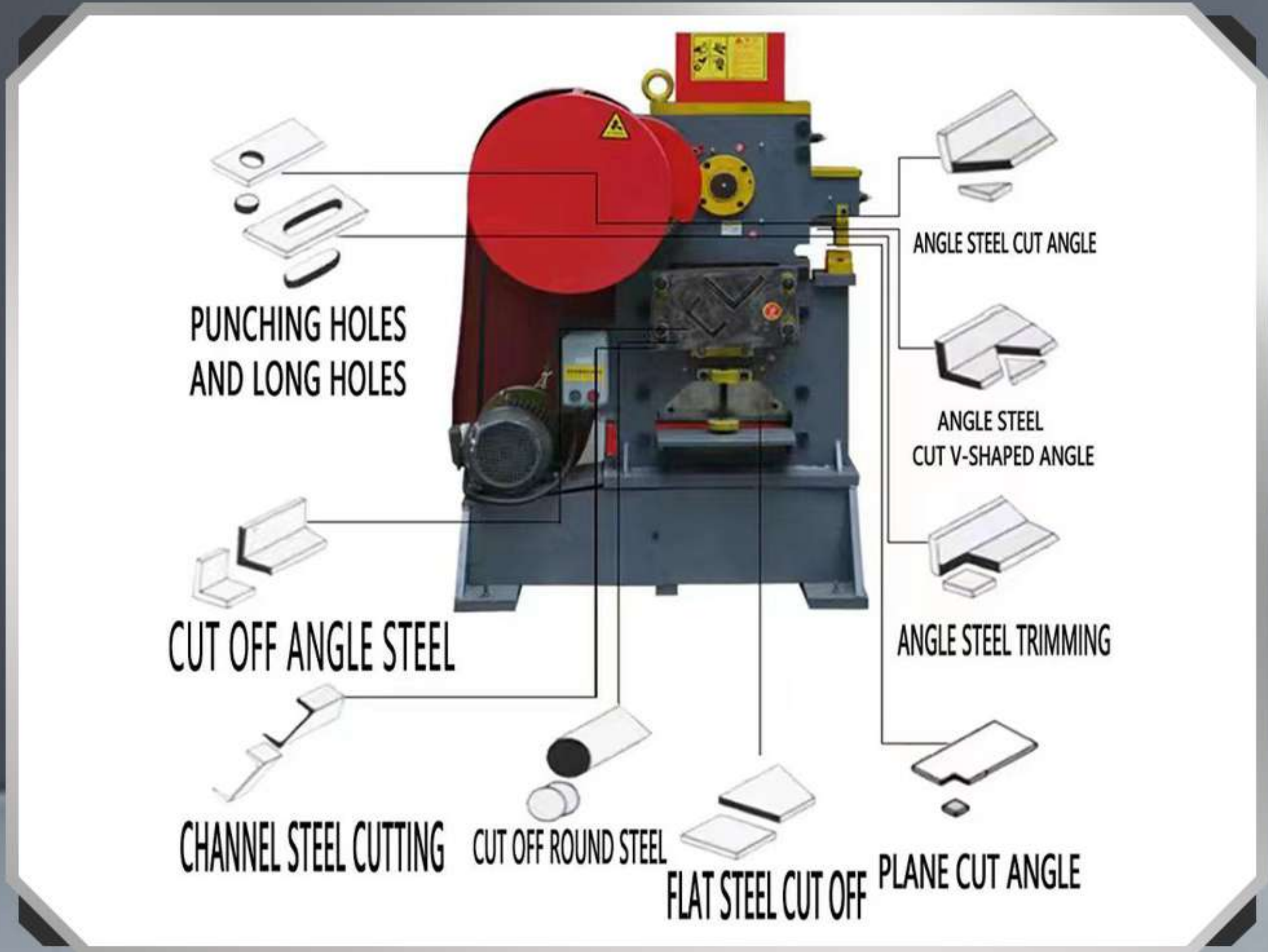
Weight	700 kg
Machine Model	BL32-10B
Flat Steel Cut Off	240 x 10 mm
Shearing Force	500 KN
Punching Hole	22/22 x 30 mm
Tool Stroke	30 mm
Angled Steel	100 x 100 x 10 mm
Cut Off Round Steel	35 mm
Total Power	3.0 KW
Cut Grooved Steel	120#
Voltage	200V/230V/380V/415V
Number Of Tool Stroke	30 TIMES/MIN
External Dimensions	1100 x 600 x 1450 mm



MULTI FUNCTION  
PUNCHING AND  
SHEARING MACHINE

TYPE **BL32-12A**

These metal cutting and shearing machines are designed for versatile and precise processing of various steel materials, including flat steel, round steel, angle steel, and grooved steel. Built with a strong mechanical structure and high shearing force, they deliver stable cutting performance with consistent stroke speed and excellent accuracy. The machines integrate multiple functions such as cutting, punching, and shearing, making them suitable for workshops and industrial production lines. With powerful motors, durable components, and customizable molds, they ensure reliable operation for heavy-duty fabrication tasks. Their efficiency, stability, and wide processing range make them an ideal choice for modern metalworking industries.



Strong  
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SPECIFICATION

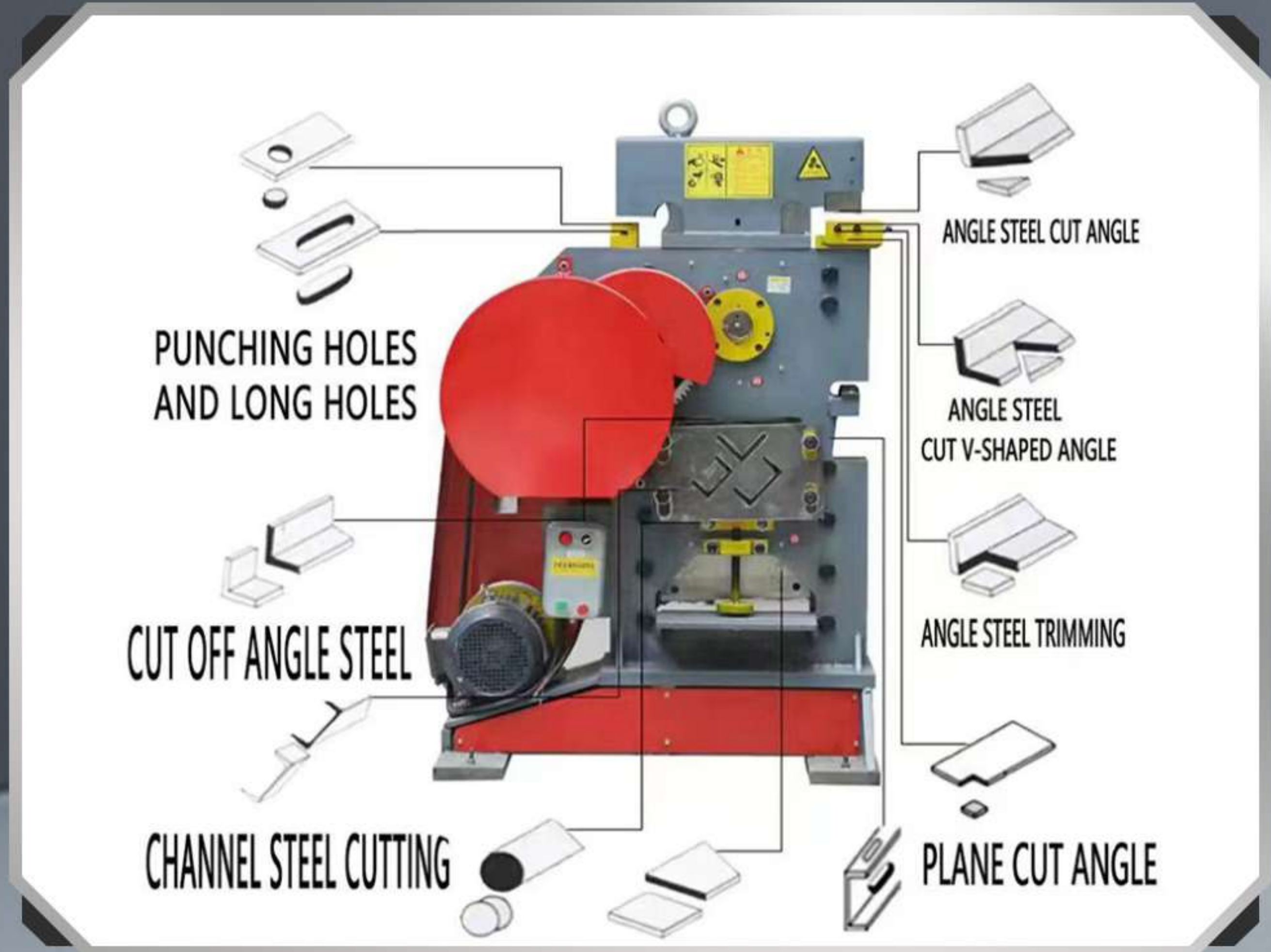
Weight	1000 kg
Machine Model	BL32-12A
Flat Steel Cut Off	330 x 12 mm
Shearing Force	900 KN
Punching Hole	30/12 mm
Tool Stroke	36 mm
Angled Steel	125 x 125 x 12 mm
Cut Off Round Steel	40 mm
Total Power	4.0 kw
Cut Grooved Steel	160#
Voltage	200V/230V/380/415V
Number Of Tool Stroke	30 TIMES/MIN
External Dimensions	1100 x 600 x 1450 mm



MULTI FUNCTION  
PUNCHING AND  
SHEARING MACHINE

TYPE **BL32-12B**

These metal cutting and shearing machines are designed for versatile and precise processing of various steel materials, including flat steel, round steel, angle steel, and grooved steel. Built with a strong mechanical structure and high shearing force, they deliver stable cutting performance with consistent stroke speed and excellent accuracy. The machines integrate multiple functions such as cutting, punching, and shearing, making them suitable for workshops and industrial production lines. With powerful motors, durable components, and customizable molds, they ensure reliable operation for heavy-duty fabrication tasks. Their efficiency, stability, and wide processing range make them an ideal choice for modern metalworking industries.



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SPECIFICATION

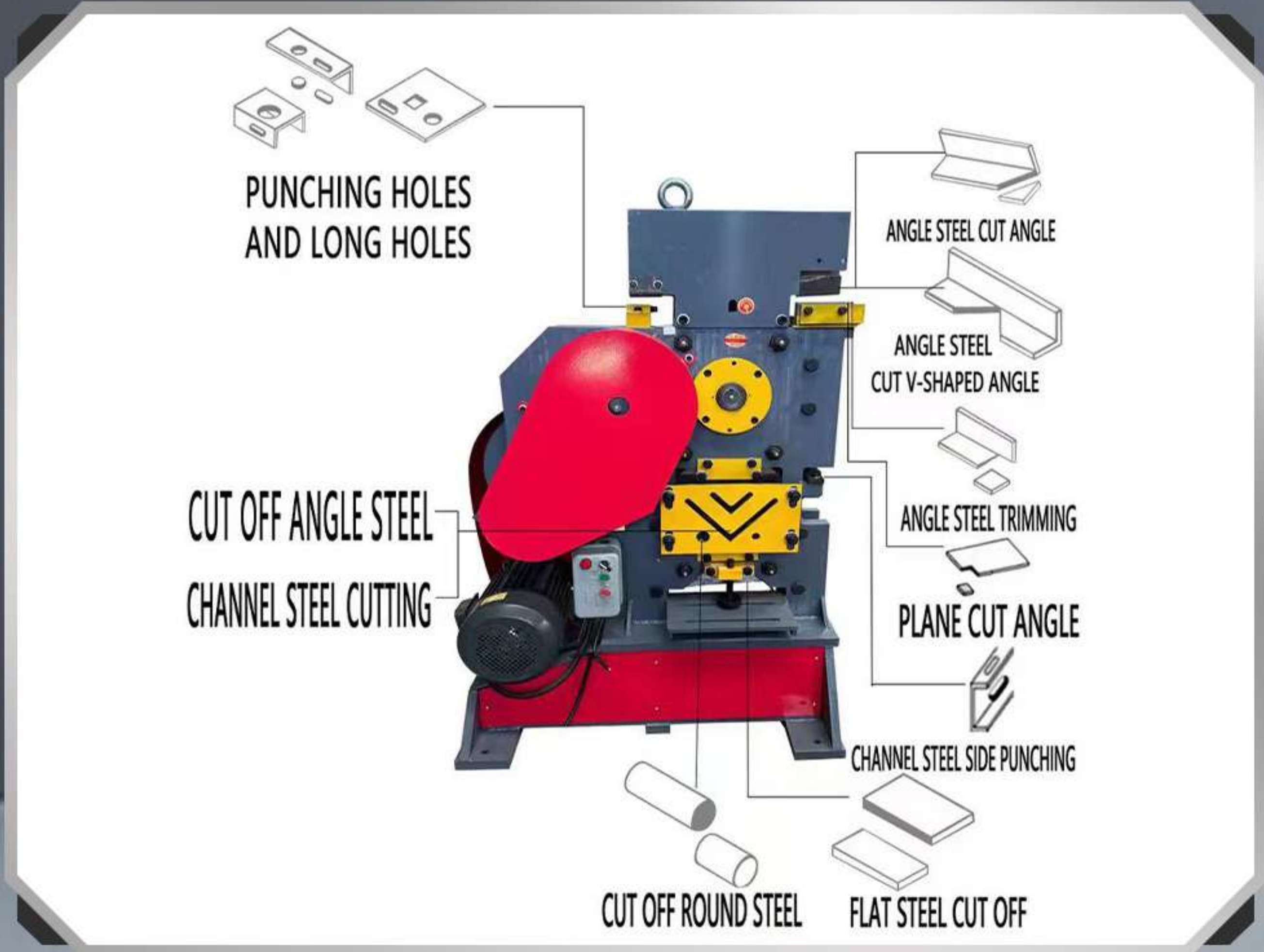
Weight	1000 kg
Machine Model	BL32-12B
Flat Steel Cut Off	330 x 12 mm
Shearing Force	900KN
Punching Hole	22/12 mm
Tool Stroke	36 mm
Angled Steel	125 x 125 x 12 mm
Cut Off Round Steel	40 mm
Total Power	4.0 kw
Cut Grooved Steel	160#
Voltage	200V/230V/380V/415V
Number Of Tool Stroke	30 TIMES/MIN
External Dimensions	1100 x 600 x 1450 mm



MULTIFUNCTION  
PUNCHING AND  
SHEARING MACHINE

TYPE **BL32-14B**

These metal cutting and shearing machines are designed for versatile and precise processing of various steel materials, including flat steel, round steel, angle steel, and grooved steel. Built with a strong mechanical structure and high shearing force, they deliver stable cutting performance with consistent stroke speed and excellent accuracy. The machines integrate multiple functions such as cutting, punching, and shearing, making them suitable for workshops and industrial production lines. With powerful motors, durable components, and customizable molds, they ensure reliable operation for heavy-duty fabrication tasks. Their efficiency, stability, and wide processing range make them an ideal choice for modern metalworking industries.



Strong  
Power



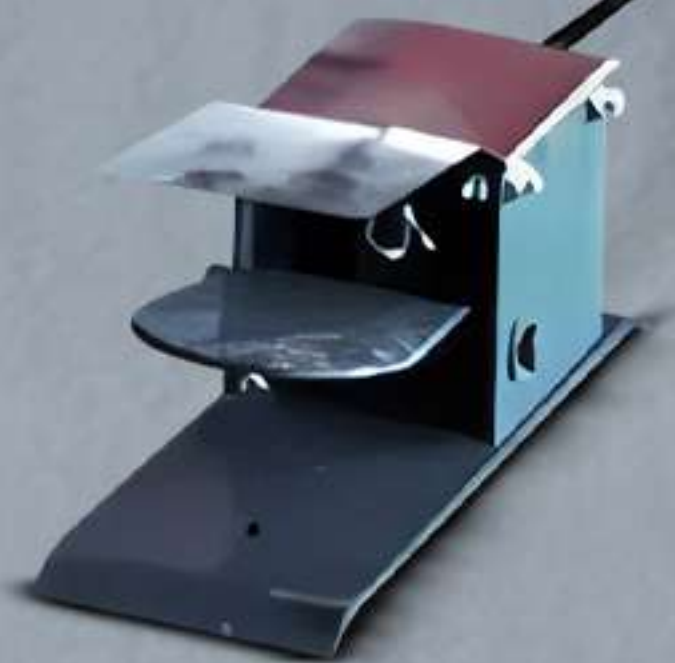
High  
Precision



Stable  
Performance



Durable  
Structure



SPECIFICATION

Weight	1300 KG
Machine Model	BL34-14B
Flat Steel Cut Off	330 x 14 mm
Shearing Force	1200KN
Punching Hole	22/14 mm
Tool Stroke	36 mm
Angled Steel	150 x 150 x 14 mm
Cut Off Round Steel	40 mm
Total Power	5.5 KW
Cut Grooved Steel	200#
Voltage	200V 230V/380/415V
Number Of Tool Stroke	25 TIMES/MIN
External Dimensions	830 x 1250 x 1550 mm



# CUSTOMIZED METAL PUNCHING & SHEARING MACHINE



Strong  
Power



High  
Precision



Stable  
Performance



Durable  
Structure

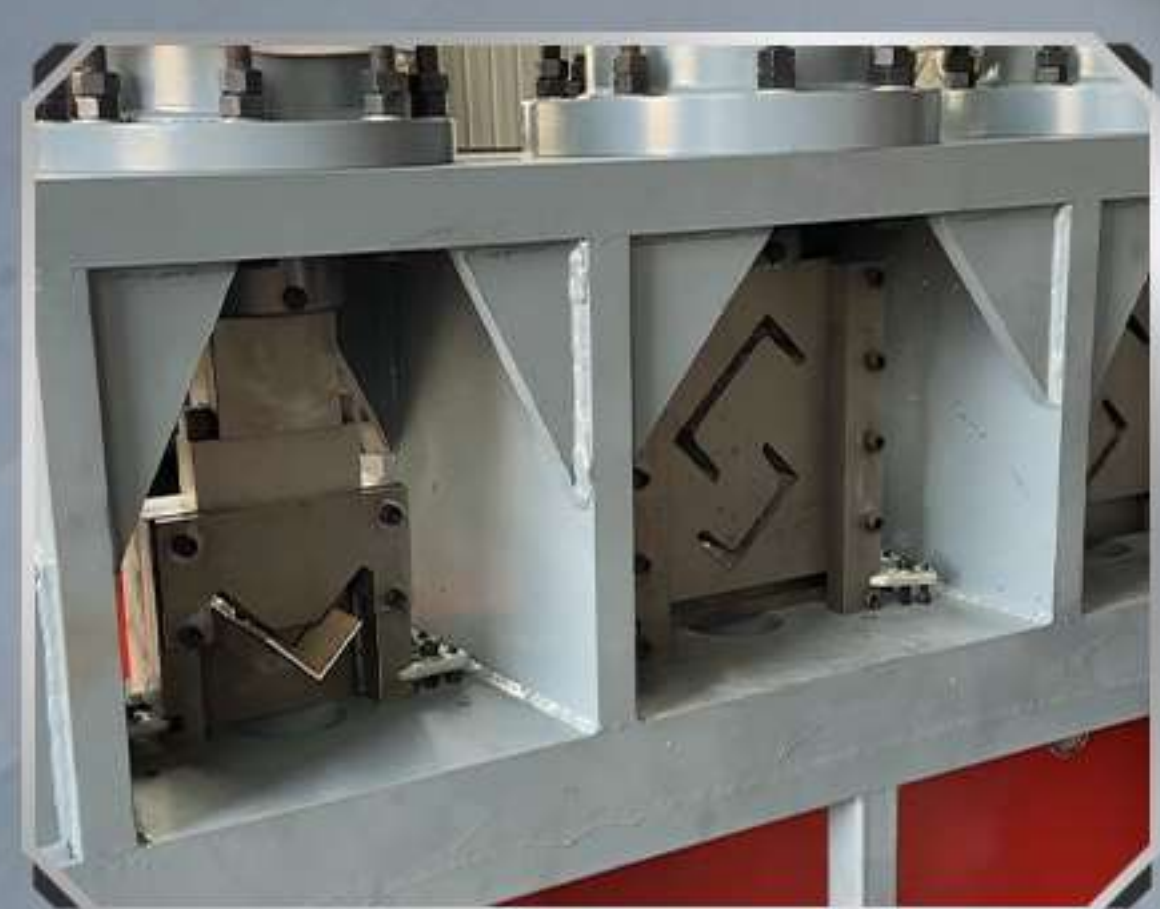
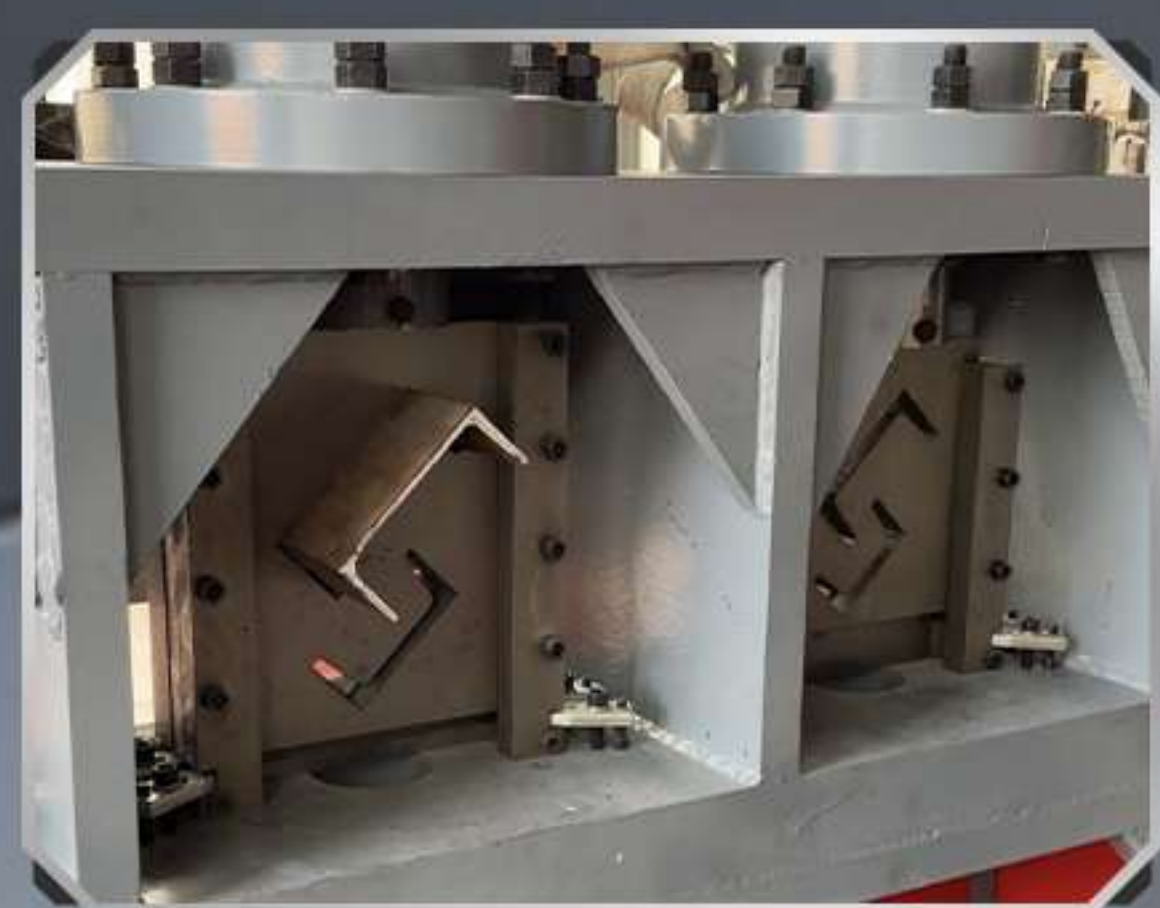
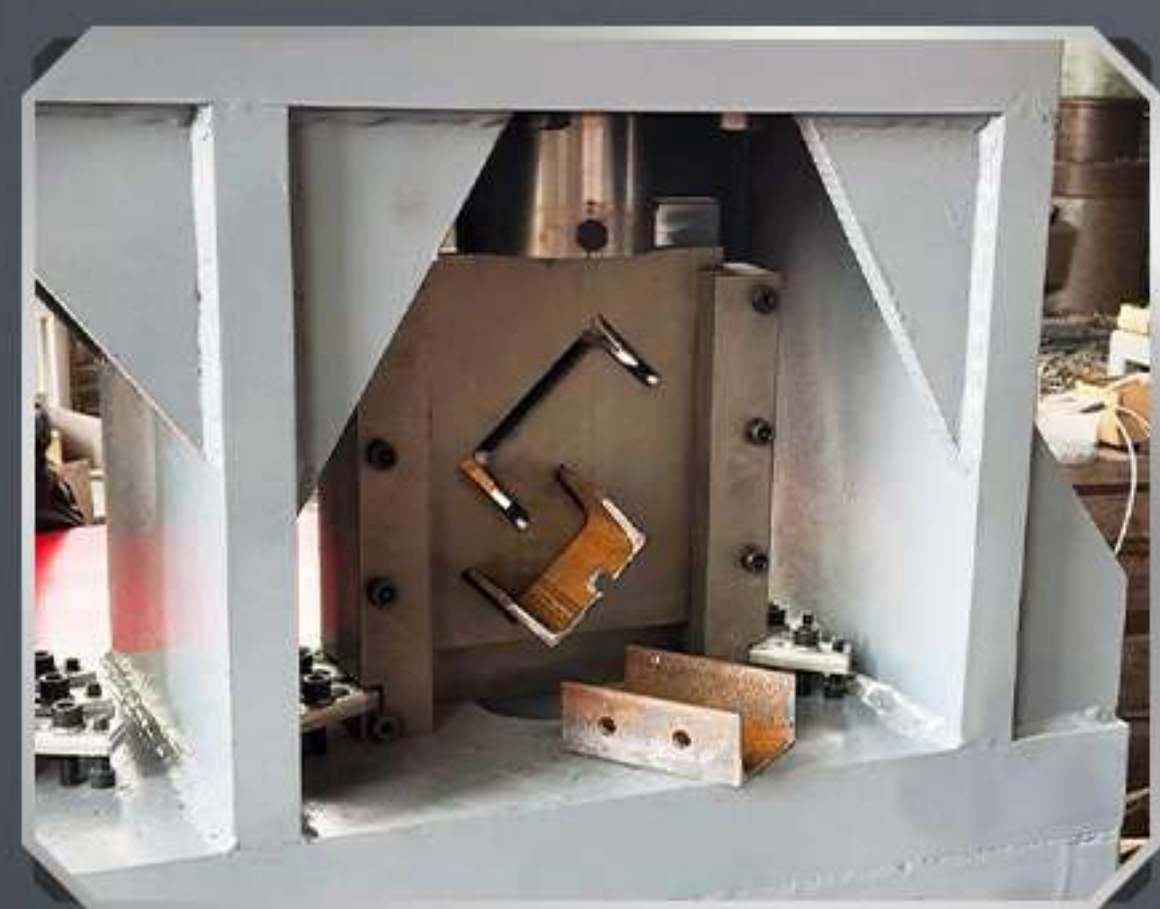
## Versatility and Flexibility

One of the main advantages of hydraulic cutting machines is their flexibility. These machines can be equipped with various types of blades and cutting tools to handle different types of materials and thicknesses. Whether you are working on complex designs or heavy industrial components, hydraulic cutting machines can be customized to meet your specific needs.

This metal shearing and punching machine tool is engineered to deliver powerful, precise, and efficient cutting and punching performance across various metal materials. It is capable of processing flat steel, angle steel, round bars, and other metal profiles with clean and consistent results. Built with a strong structure and stable operating system, this machine is ideal for industrial applications such as metal fabrication, construction, component manufacturing, and professional workshop operations. We also offer full customization for machines and specialized molds based on your specific requirements, ensuring faster workflow, improved accuracy, and production standards that perfectly match your operational needs.



# CUSTOMIZED METAL PUNCHING & SHEARING MACHINE



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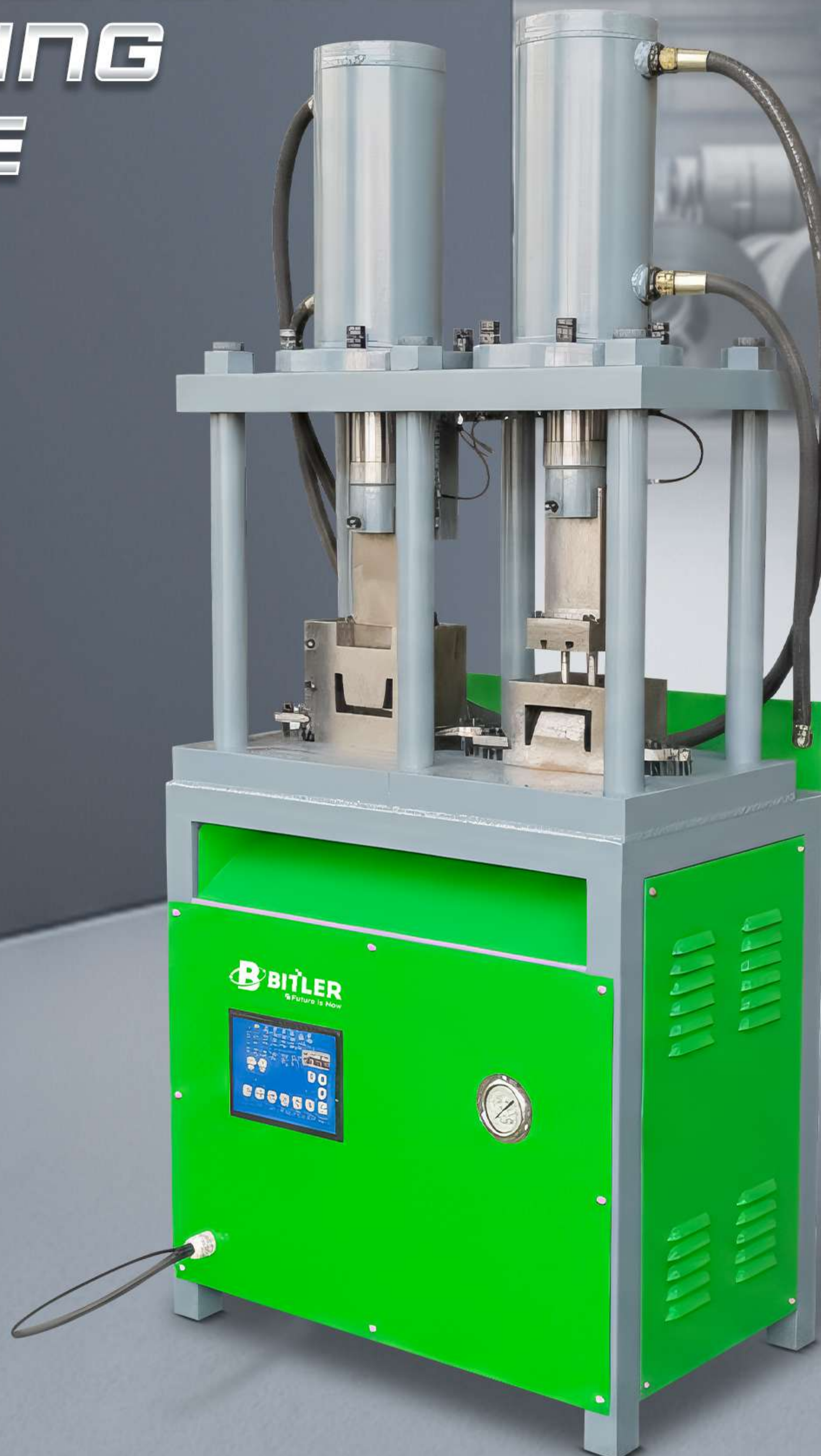
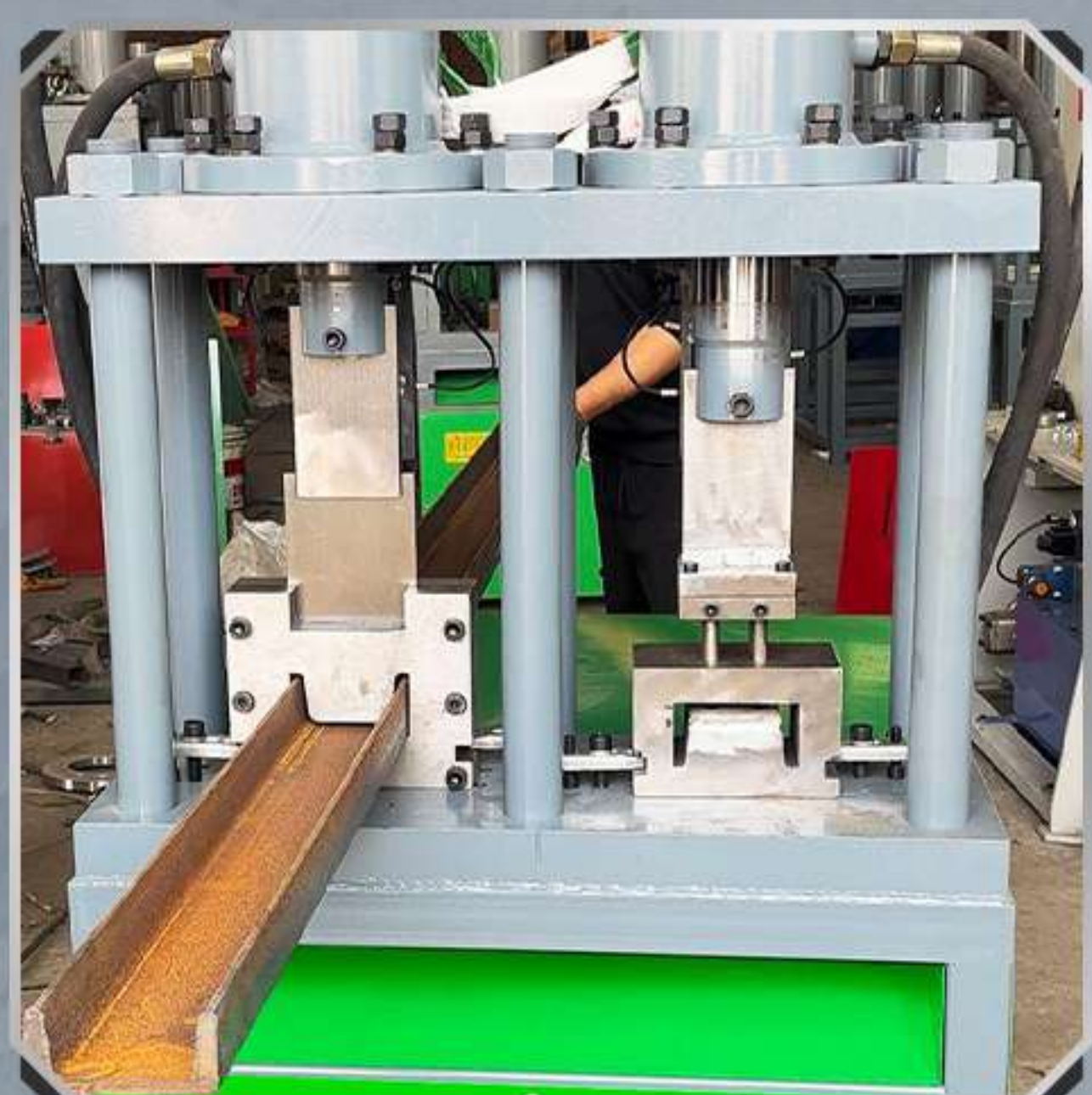
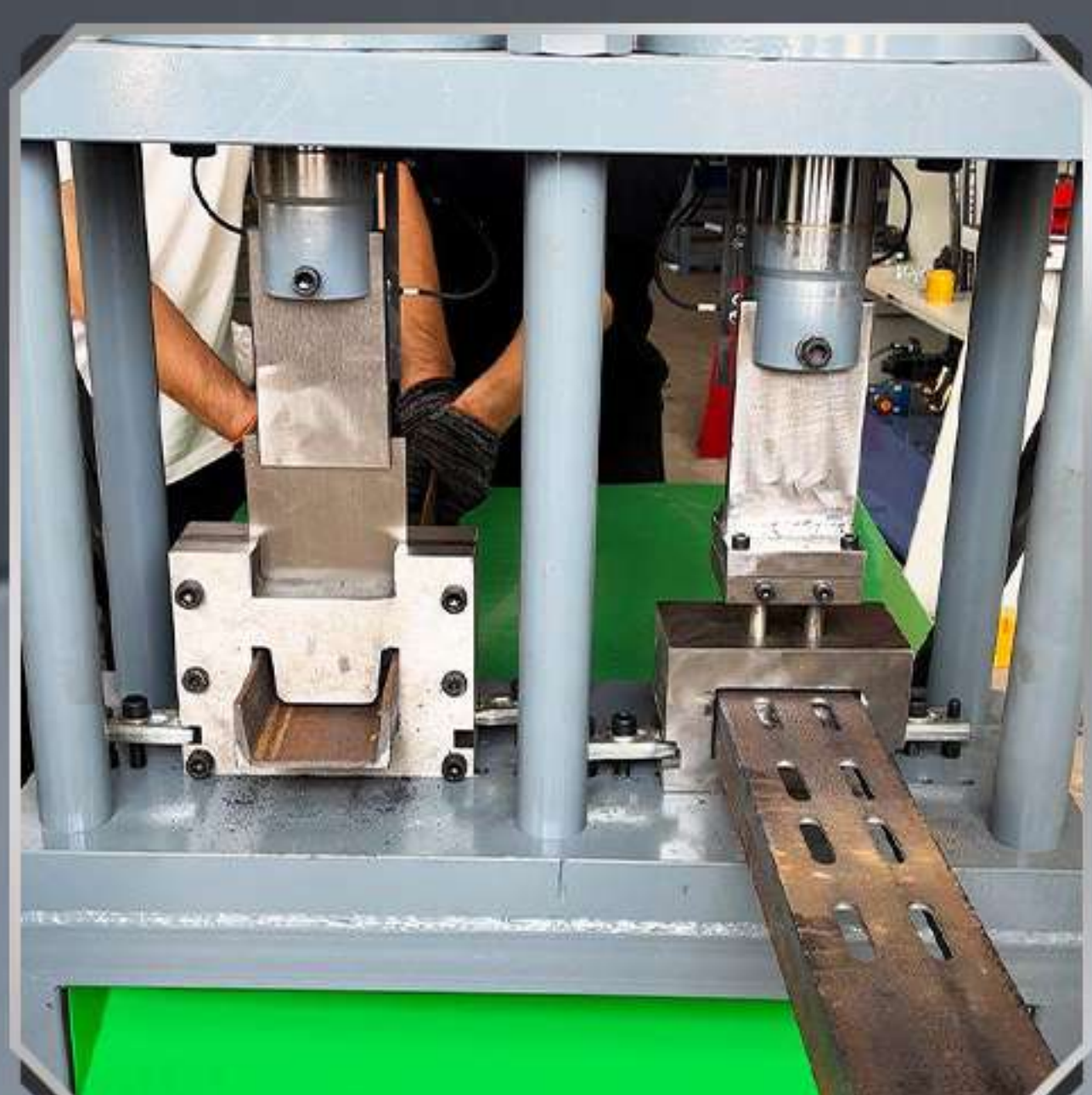
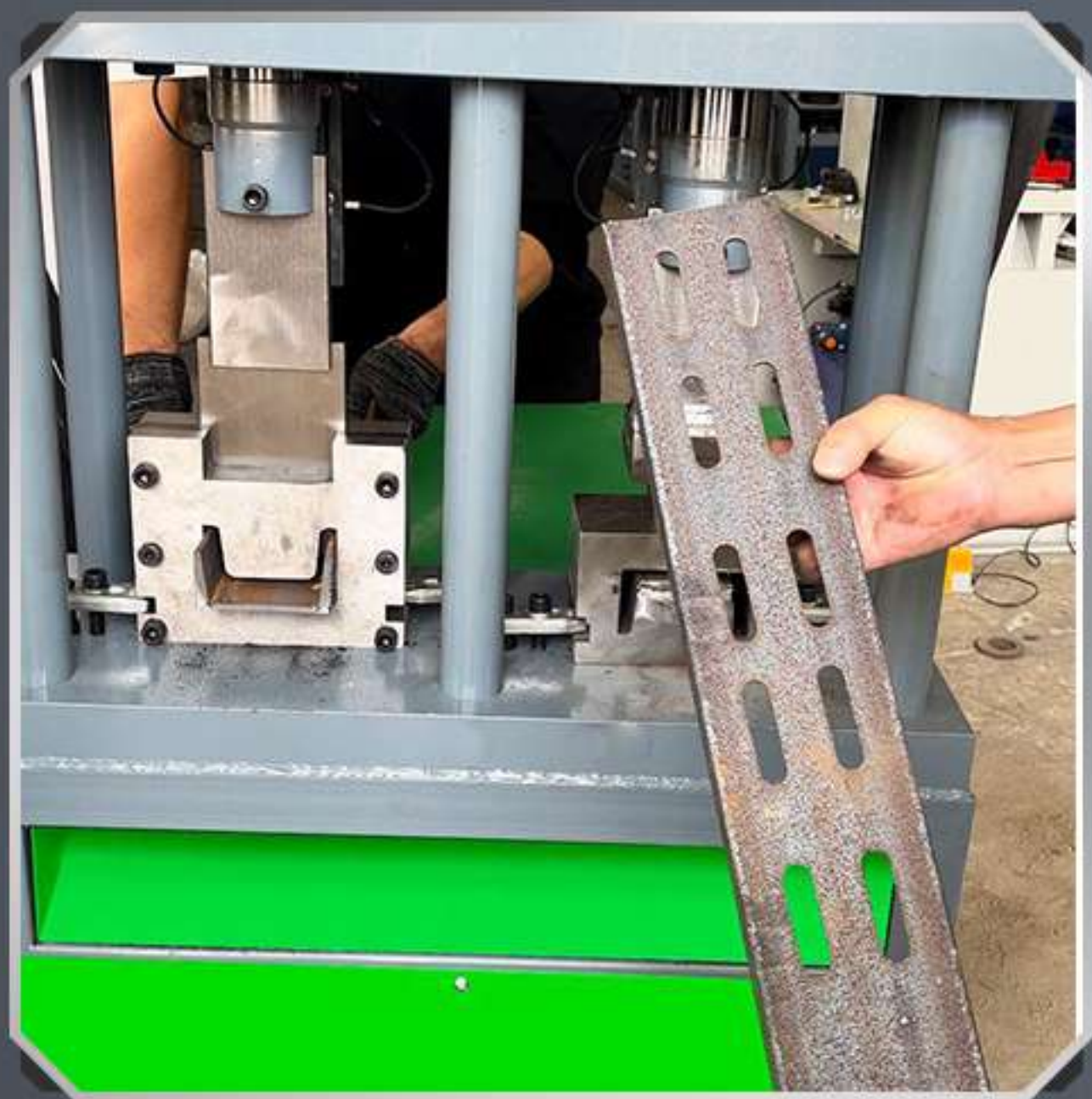
## Versatility and Flexibility

One of the main advantages of hydraulic cutting machines is their flexibility. These machines can be equipped with various types of blades and cutting tools to handle different types of materials and thicknesses. Whether you are working on complex designs or heavy industrial components, hydraulic cutting machines can be customized to meet your specific needs.

The metal shearing and punching machine tool is a versatile industrial system designed to cut and punch metal materials with high precision and maximum efficiency. It can process various metal profiles such as steel plates, angle bars, pipes, and round bars, making it ideal for fabrication workshops and manufacturing environments. Built with a durable structure and stable operating mechanism, the machine delivers clean, consistent results for long-term performance. Its advanced engineering ensures faster processing, greater accuracy, and enhanced safety, helping increase production capacity while maintaining the quality standards required in modern industrial operations.



# CUSTOMIZED METAL PUNCHING & SHEARING MACHINE



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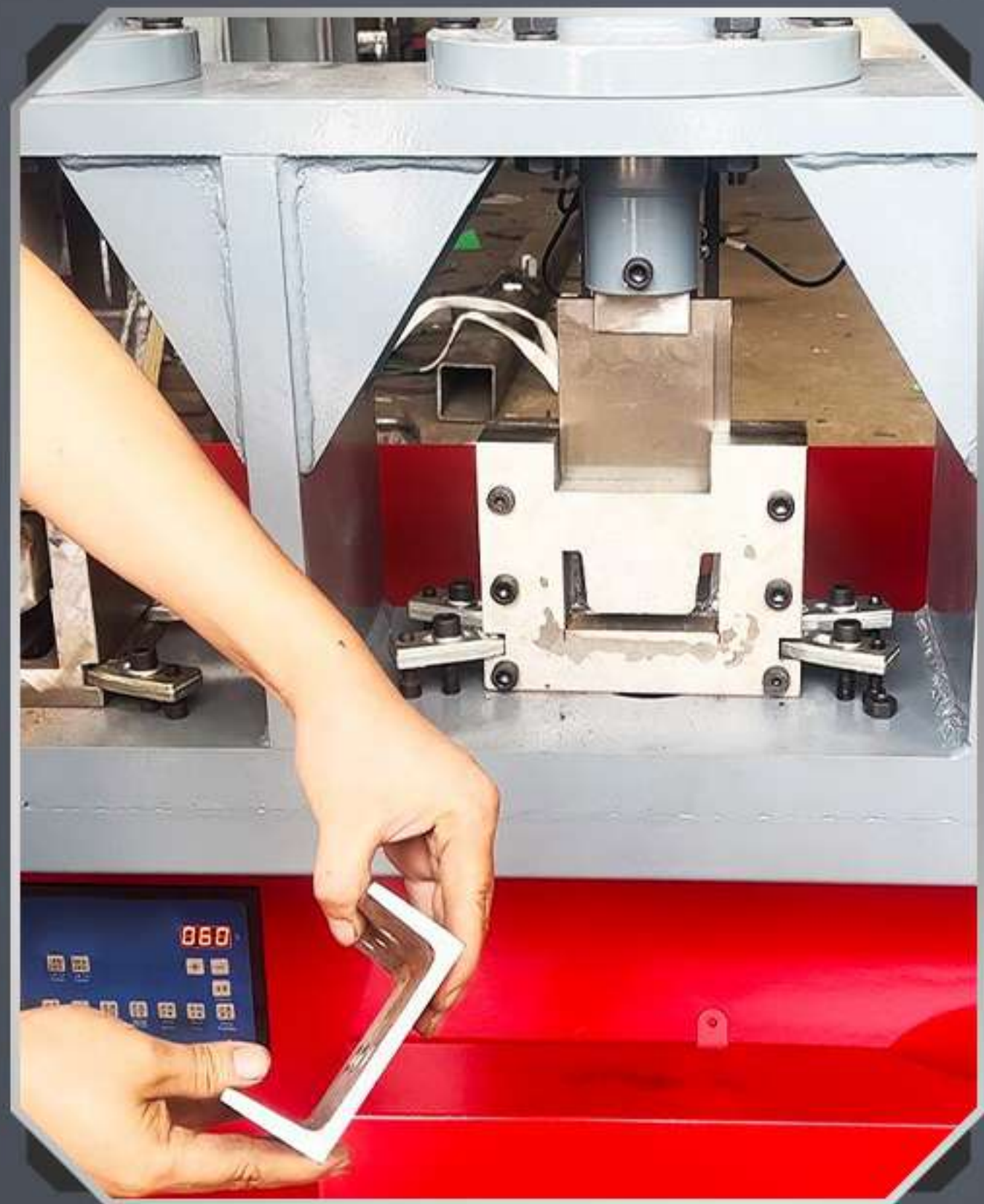
## Versatility and Flexibility

One of the main advantages of hydraulic cutting machines is their flexibility. These machines can be equipped with various types of blades and cutting tools to handle different types of materials and thicknesses. Whether you are working on complex designs or heavy industrial components, hydraulic cutting machines can be customized to meet your specific needs.

Our machines and molds can be fully customized to meet the specific requirements of your production applications. Every customer may work with different materials, dimensions, shapes, or workflow demands, which is why we offer comprehensive customization services to ensure optimal machine performance in your environment. Cutting capacity, punching force, mold size, and even special designs for unique metal profiles can all be tailored with precision by our technical team. Through this customization process, you can achieve greater production efficiency, improved accuracy, and a machine that aligns perfectly with your operational standards and manufacturing goals.



# CUSTOMIZED METAL PUNCHING & SHEARING MACHINE



**Strong  
Power**



**High  
Precision**



**Stable  
Performance**



**Durable  
Structure**

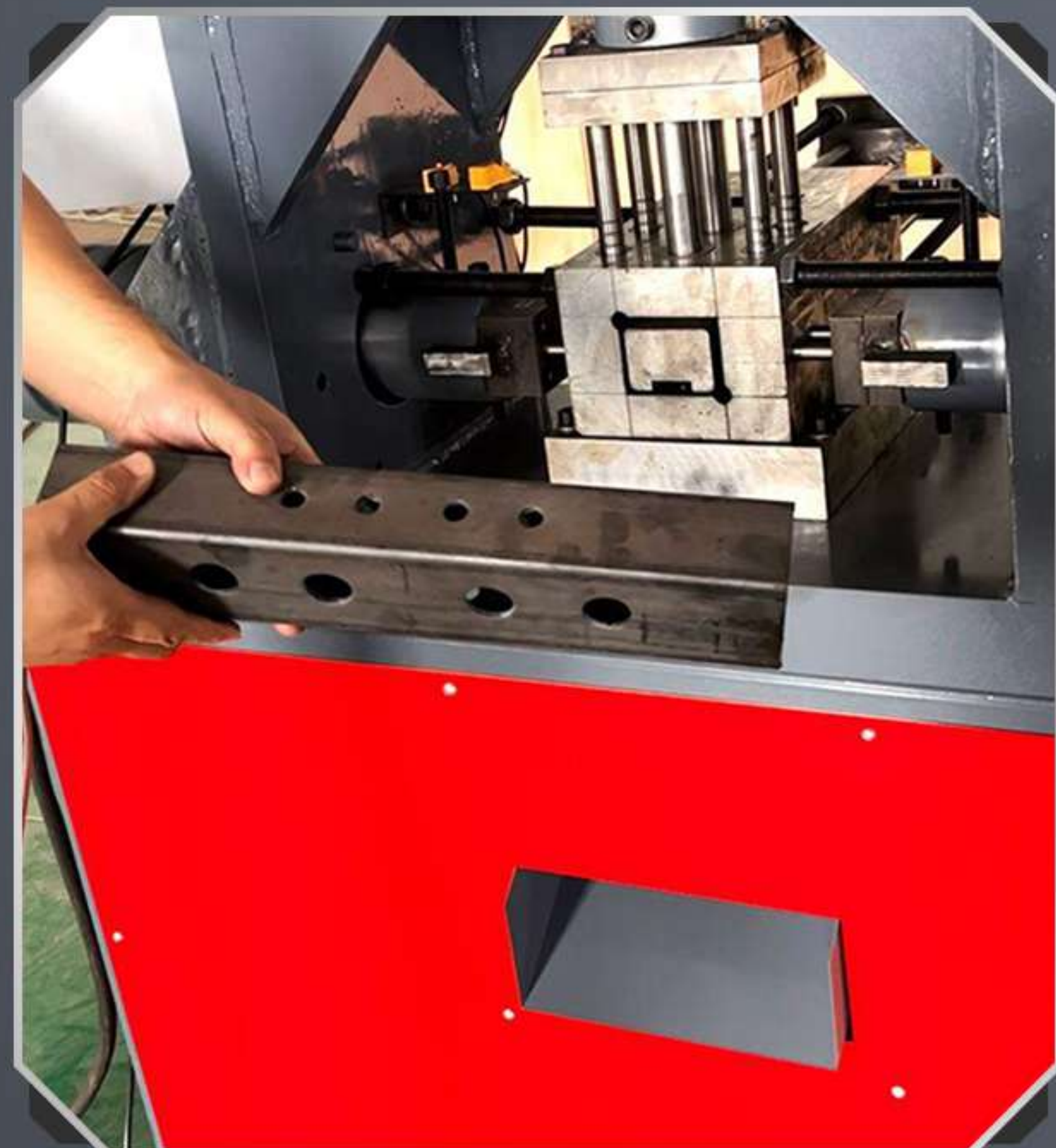
## Versatility and Flexibility

One of the main advantages of hydraulic cutting machines is their flexibility. These machines can be equipped with various types of blades and cutting tools to handle different types of materials and thicknesses. Whether you are working on complex designs or heavy industrial components, hydraulic cutting machines can be customized to meet your specific needs.

A wide range of metal materials, including metal channel steel, round pipes, and square pipes, can be cut and processed quickly and accurately with our machine. Each unit is designed to deliver stable performance across different shapes and thicknesses of metal, making it ideal for fabrication, construction, and industrial component manufacturing. With precise cutting capability and an efficient operating system, the machine ensures clean, consistent results in every application. The technology behind it also supports continuous production, helping you achieve higher productivity, improved work quality, and reliable performance even in demanding industrial environments.



# CUSTOMIZED METAL PUNCHING & SHEARING MACHINE



**Strong  
Power**



**High  
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**Stable  
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**Durable  
Structure**

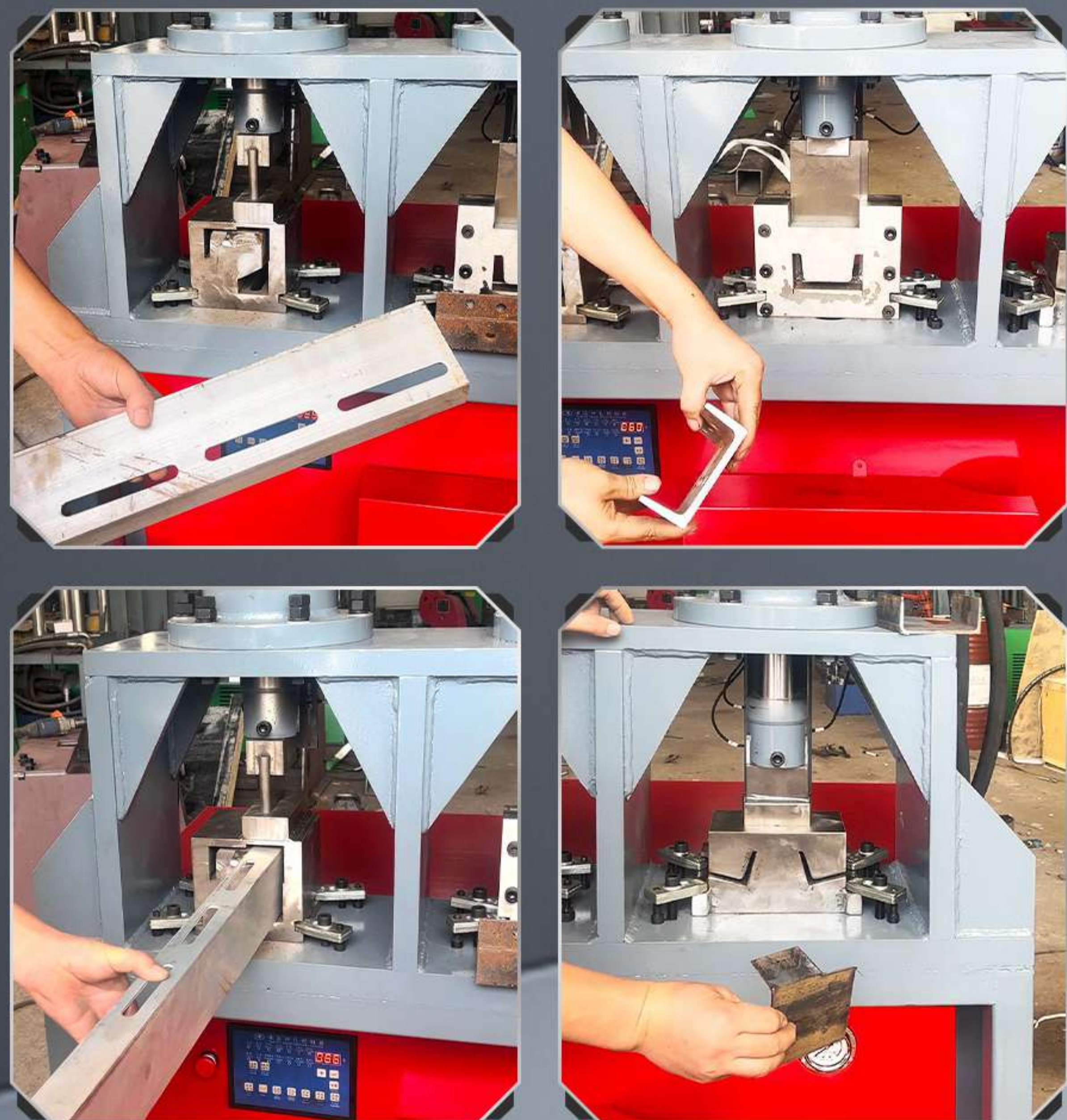
## Versatility and Flexibility

One of the main advantages of hydraulic cutting machines is their flexibility. These machines can be equipped with various types of blades and cutting tools to handle different types of materials and thicknesses. Whether you are working on complex designs or heavy industrial components, hydraulic cutting machines can be customized to meet your specific needs.

Various types of metal materials, such as metal channel steel, round pipes, and square pipes, can be cut and punched efficiently and accurately with our machine. Its advanced engineering ensures stable performance across different shapes and thicknesses of metal, making it highly suitable for fabrication, construction, and industrial component manufacturing. The machine delivers precise, clean, and consistent cutting and punching results, even during continuous or heavy-duty operation. With its versatile capabilities, it helps streamline production processes, reduce operational errors, and improve the quality of finished products, meeting the high standards required in modern industrial environments.



# CUSTOMIZED METAL PUNCHING & SHEARING MACHINE



Stable  
Performance



Strong  
Power



High  
Precision



Durable  
Structure

## Versatility and Flexibility

One of the main advantages of hydraulic cutting machines is their flexibility. These machines can be equipped with various types of blades and cutting tools to handle different types of materials and thicknesses. Whether you are working on complex designs or heavy industrial components, hydraulic cutting machines can be customized to meet your specific needs.

The metal shearing and punching machine tool is a versatile industrial system designed to cut and punch metal materials with high precision and maximum efficiency. It can process various metal profiles such as steel plates, angle bars, pipes, and round bars, making it ideal for fabrication workshops and manufacturing environments. Built with a durable structure and stable operating mechanism, the machine delivers clean, consistent results for long-term performance. Its advanced engineering ensures faster processing, greater accuracy, and enhanced safety, helping increase production capacity while maintaining the quality standards required in modern industrial operations.



# HYDRAULIC SINGLE PUNCHING MACHINE

**TYPE** **BL35-20**

The Hydraulic Single Punching Machine is engineered to deliver high punching force, precise accuracy, and exceptional stability through its reliable hydraulic system. It is capable of processing various metal materials, including steel plates, angle bars, channel steel, and other metal profiles, making it ideal for fabrication and manufacturing operations. Built with a robust structure and durable components, this machine ensures clean, consistent punching results even during continuous or heavy-duty use. Its efficient design enhances workflow speed, improves safety, and reduces manual labor, providing an optimal solution for industries seeking reliable and high-performance punching equipment.



**Strong Power**



**High Precision**



**Durable Structure**



**Stable Performance**



SPECIFICATION	
Model	BL35-20
Weight	1800 kg
Punching Thickness	20 mm
Shearing Force	900 KN
Punching Diameter	30 mm
Tool Stroke	80 mm
Nr Of Tool Stroke	8-22 Times/Min
Material Strength (N/mm <sup>2</sup> )	≤450
Depth Of Throat (mm)	355 mm
Total Power	5.5 kw
Voltage	220V/230V/380V/415V
External Dimensions	1780 x 920 x 1780 mm



# HYDRAULIC SINGLE PUNCHING MACHINE

**TYPE** **BL35-25**

The Hydraulic Single Punching Machine is engineered to deliver high punching force, precise accuracy, and exceptional stability through its reliable hydraulic system. It is capable of processing various metal materials, including steel plates, angle bars, channel steel, and other metal profiles, making it ideal for fabrication and manufacturing operations. Built with a robust structure and durable components, this machine ensures clean, consistent punching results even during continuous or heavy-duty use. Its efficient design enhances workflow speed, improves safety, and reduces manual labor, providing an optimal solution for industries seeking reliable and high-performance punching equipment.



**Strong Power**



**High Precision**



**Durable Structure**



**Stable Performance**



## SPECIFICATION

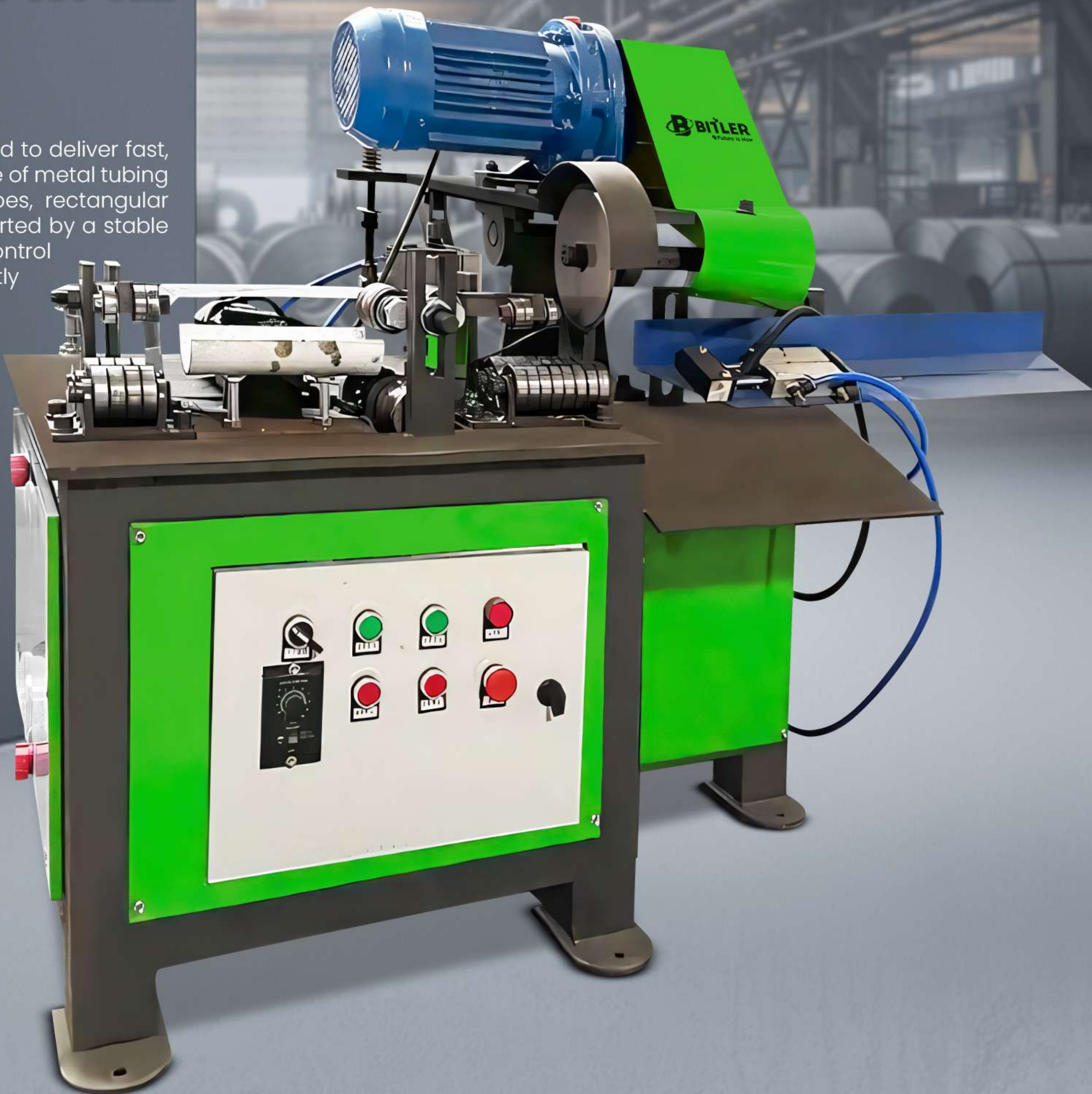
Model	BL35-25
Weight	3000 kg
Punching Thickness	25 mm
Shearing Force	1200 KN
Punching Diameter	35 mm
Tool Stroke	80 mm
Nr Of Tool Stroke	10 Times/Min
Material Strength (N/mm <sup>2</sup> )	≤450
Depth Of Throat (mm)	400 mm
Total Power	7.5 kw
Voltage	220V/230V/380V/415V
External Dimensions	1950 x 920 x 1950 mm



# FULL AUTOMATIC CIRCULAR TUBE PUNCHING MACHINE

**TYPE BTL-550**

The Full Automatic Circular Tube Cutting Machine is designed to deliver fast, precise, and consistent cutting performance for a wide range of metal tubing materials. It efficiently processes round tubes, square tubes, rectangular tubes, and various metal profiles with high accuracy, supported by a stable and fully automated cutting system. Its advanced control mechanism minimizes operator error and significantly enhances production efficiency. Built with a durable structure and engineered for continuous operation, the machine ensures clean cuts without deformation. This makes it an ideal solution for fabrication workshops, construction industries, metal furniture production, and large-scale component manufacturing.



Strong  
Power



High  
Precision



Durable  
Structure



Stable  
Performance

## SPECIFICATION

Model	BTL-550
Full-Automatic Circular Tube Cutting Machine	550
Main Motor Power	2200w
Feeding Motor	400w
Main Cylinder	SDA200*25
Main Cylinder	SDA70*32*2
Equipment Length	1200*850*1100mm
Processing Range	20-125mm
Wall Thickness Range	0.4-8mm
Tool Size	170mm
Weight	336KG
Custom Bar Feeder	1800*750*1100mm
	3000*750*1100mm





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